

Application No.: 10/823,238

Docket No.: JCLA12521

## AMENDMENTS

### In The Claims:

Please amend the claims as follows:

1. (currently amended) A process of fabricating a high resistance CMOS resistor, comprising the steps of:

providing a p-type silicon substrate;

forming an n-well in said p-type silicon substrate;

forming a p-well in a non-active area of said p-type silicon substrate;

forming a pad oxide layer on the surface of said p-type silicon substrate;

forming a first p-field region into said p-well and a second p-field region into said n-well,

wherein said second p-field region forms a CMOS resistor;

forming a field oxide layer over said CMOS resistor;

forming an n-type contact region in said n-well;

forming two p-type contact regions respectively as a first ohmic contact and a second ohmic contact of said CMOS resistor respectively;

forming a patterned BPSG layer as an intermetal dielectric layer to build two contact openings exposing a portion of said n-type contact region and said two p-type contact regions;

forming two metal contact plugs in said contact openings to electrically connect to said first ohmic contact and said second ohmic contact of said CMOS resistor; and

depositing a passivation layer over said contact plugs covering said CMOS resistor.

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2. (original) The method of claim 1, wherein said p-type silicon substrate is doped with boron ions, and has a resistance in a range of  $8\Omega$  to  $12\Omega$  per cm.

3. (original) The method of claim 1, wherein said n-well is formed by implanting phosphorus ions using an energy level of 100KeV, and with a dosage level in a range of  $6 \times 10^{12}$  to  $9 \times 10^{12}$  ions/cm<sup>2</sup>.

4. (original) The method of claim 1, wherein said p-well is formed by implanting boron ions using an energy level of 40KeV, and with a dosage level in a range of  $8 \times 10^{12}$  to  $9 \times 10^{12}$  ions/cm<sup>2</sup>.

5. (original) The method of claim 1, further comprising a step of performing a thermal annealing process at a temperature of 1150°C for diffusing ions of said n-well and said p-well into respective regions in said p-type silicon substrate.

6. (original) The method of claim 1, wherein said pad oxide is grown to a thickness of 350 angstroms at a temperature of 900°C.

7. (original) The method of claim 1, further comprising a step of growing a nitride layer to a thickness of 1250 angstroms at a temperature of 850°C and etching said nitride layer to form a patterned mask layer which serves as a mask for forming said first p-field region and said second p-field region.

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8. (original) The method of claim 1, wherein said first p-field region and said second p-field region are formed by implanting boron ions using an energy level of 50KeV, and with a dosage level in a range of  $4 \times 10^{13}$  to  $6 \times 10^{13}$  ions/cm<sup>2</sup>.

9. (original) The method of claim 1, wherein said field oxide layer is grown to a thickness of 5000 to 6000 angstroms by performing a thermal annealing process at a temperature of 980°C.

10. (original) The method of claim 1, wherein said n-type contact region is formed by implanting arsenic using an energy level of 80KeV, and with a dosage level of  $4 \times 10^{15}$  to  $6 \times 10^{15}$  ions/cm<sup>2</sup>.

11. (original) The method of claim 1, wherein said two p-type contact regions are formed by implanting boron ions using an energy level of 25KeV, and with a dosage level of  $2 \times 10^{15}$  to  $4 \times 10^{15}$  ions/cm<sup>2</sup>.

12. (currently amended) The method of claim 1, wherein said metal contact plugs ~~comprises~~ comprise AlSiCu.

13. (original) The method of claim 1, wherein said BPSG layer has a thickness in a range of 5000 to 8000 angstroms.

14. (original) The method of claim 1, wherein said passivation layer is an oxide layer having a thickness in a range of 5000 to 10000 angstroms.

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15. (original) The method of claim 1, wherein said CMOS resistor has at least a resistance of 10 k $\Omega$  per square.

16. (original) The method of claim 1, wherein said process is compatible with a standard CMOS processes.